# Operation and Maintenance Instructions

# **Neutralization Box**





# Neutralization Box is necessary for neutralization of acid condensate from condensing boilers.

It contains special filling that has two functions: it controls pH value of the condensate and eliminates metal oxides.

## **TECHNICAL DATA**

Dimensions 400 x 300 x200 mm high

Net weight 19 kg
Power supply cca 23 kg
Power supply not needed
Connection 5/4" inlet/outlet

## **DESCRIPTION AND APPLICATION**

Condensate originating from condensing boiler operation is acid, so it is advisable to neutralize it. When passing through the neutralization box, it flows through inert materials that act in several ways: they absorb nitrates and sulphates, increasing pH at the same time. The acidity can be checked using a litmus paper or a special pH measuring kit.

## Suitable for boilers of up to 800 kW output.

## **APPLICATION**

The manufacturer bears no responsibility for improper use; in such a case warranty becomes null and void.

## WARNING

Handle the filling with care, using suitable protective means (goggles, gloves, face mask). Pay attention to the powder; in case of accidental contact with eyes wash them with abundant water and consult a doctor.

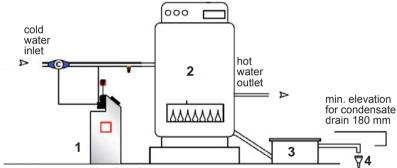
## INSTALLATION

- Place the device on a floor, downstream the condensate flow.
- Since the device works on a gravity principle, its inlet shall be at least 180 mm below the condensate discharge pipe outlet.
- Remove the lid and put the mixture in the box.
- Connect the hoses as shown by the symbols on the device.
- SAFETY MEASURES FOR CONDENSATE DRAIN: RISK OF FREEZING

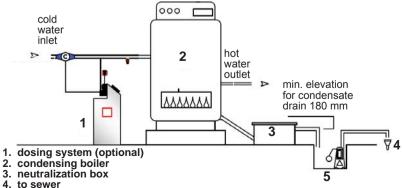
In order to avoid condensate freezing in the discharge pipe causing clogging which would result in boiler failure, the outdoor pipe shall be thermally insulated with weatherproof insulation. Condensate drain pipes running through unheated rooms like attic, cellar or garage are considered outdoor ones and shall be insulated as well.

## IMPORTANT INFORMATION

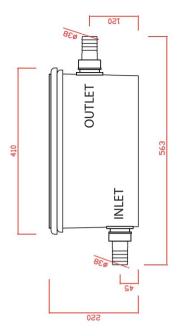
THE INNER INERT FILLING SHALL BE REPLACED ONCE A YEAR FOR PROPER OPERATION.

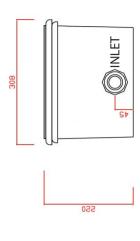


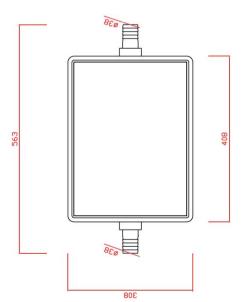
- 1. dosing system (optional)
- 2. condensing boiler
- 3. neutralization box
- 4. to sewer

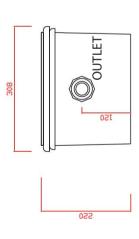


5. condensate pump (not included in supply)









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